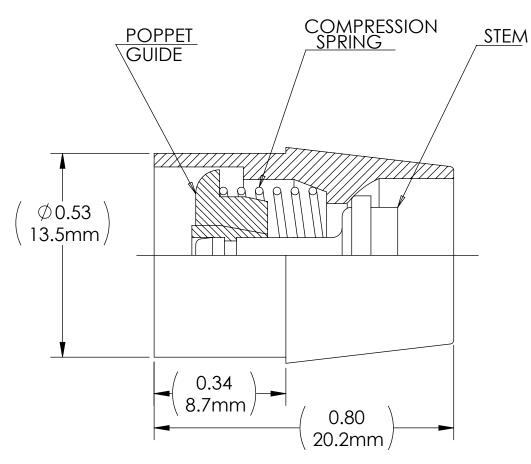
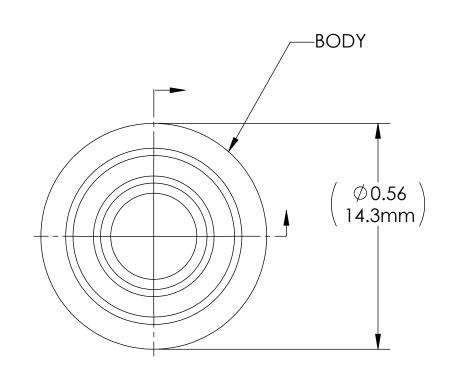
RAWING NO.	REV		REVISION HISTORY				
C730ROAXX	<u> </u>	Customer Drawing	REV	DESCRIPTION (ECO)	DATE	APPROVED	
			D	ADD SUFFIX 11 0.5 PSI ECO 6276	10/06/14	AK	
			Е	SHOW PSI RANGES FOR EACH SUFFIX IN TABLE ECO10128	09/19/19	AK	





1st SUFFIX	2nd SUFFIX	(PSI) Range
2	С	4.2 - 6.0
3	G	6.0 - 8.2
4	G	1.9 - 2.3
5	G	.000800
8	G	.800 - 1.2
9	G	2.2 - 1.7
10	С	.862637
11	G	.6535

NOTES:

DRAWING NO.

- 1. 1ST SUFFIX INDICATES CRACKING PRESSURE. SEE TABLE.
- 2. 2ND SUFFIX INDICATES MATERIAL:
 - G PLEXIGLASS, BLACK
 - C PLEXIGLASS, CLEAR
- 3. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- 4. DIMENSIONS IN PARANTHESES ARE FOR REFERENCE ONLY.
- 5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS BELOW.

QUALITY CRITERIA

O.D. FLASH 0.015 MAX. (0.4MM)

GATE VESTIGE 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

I MAT		HR® Halkey-Roberts®					
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH		INFLATION VAL				
PROPRIETARY AND CONFIDENTIAL DIMENSION THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY TOLERANC OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN TWO PLAC		SCALE 4:1 DO	C730ROAXX	SHEET 1 OF 2			

Γ	DRAWING NO.		REVISION HISTORY						
	C730ROAXX	REV E	Customer Drawing		REV	DESCRIPTION (ECO)	DATE	APPROVED	
T		-			D	ADD SUFFIX 11 0.5 PSI ECO 6276	10/06/14	AK	
					Е	SHOW PSI RANGES FOR EACH SUFFIX IN TABLE ECO10128	09/19/19	AK	
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				BILL OF MATERIAL:					
				POPPET GUIDE: POLYPROPYLENE NATURAL GAMMA GRADE					
				SPRING: STAINLESS STEEL					
1				STEM: ALUMINUM AND SILICONE					
				BODY: G- PLEXIGLASS SG7, BLACK C- PLEXIGLASS SG7, CLEAR					
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					DP A M/N	BY DMC DATE 3/24/09 LD R			
				AP	PROVED	BY AK DATE HRW HAIK	≥y-Roł	perts®	
				MOLDED PARTS:	MATER FIN	AL AS NOTED TITLE			
				PROPRIETARY AND CONFIDENTIAL DIM	LESS OTHER		ROAXX		
				THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY TOL	FRANCES:	CIMAL ±.01 DECIMAL ±.005 COMAL ±.01 DECIMAL ±.005 COMAL ±.01 DECIMAL ±.005	le.	SHEET	
L				PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED. TH	IREE PLACE	DECIMAL ± .005 4:1 DO NOT SCALE D	NATING	2 OF 2	