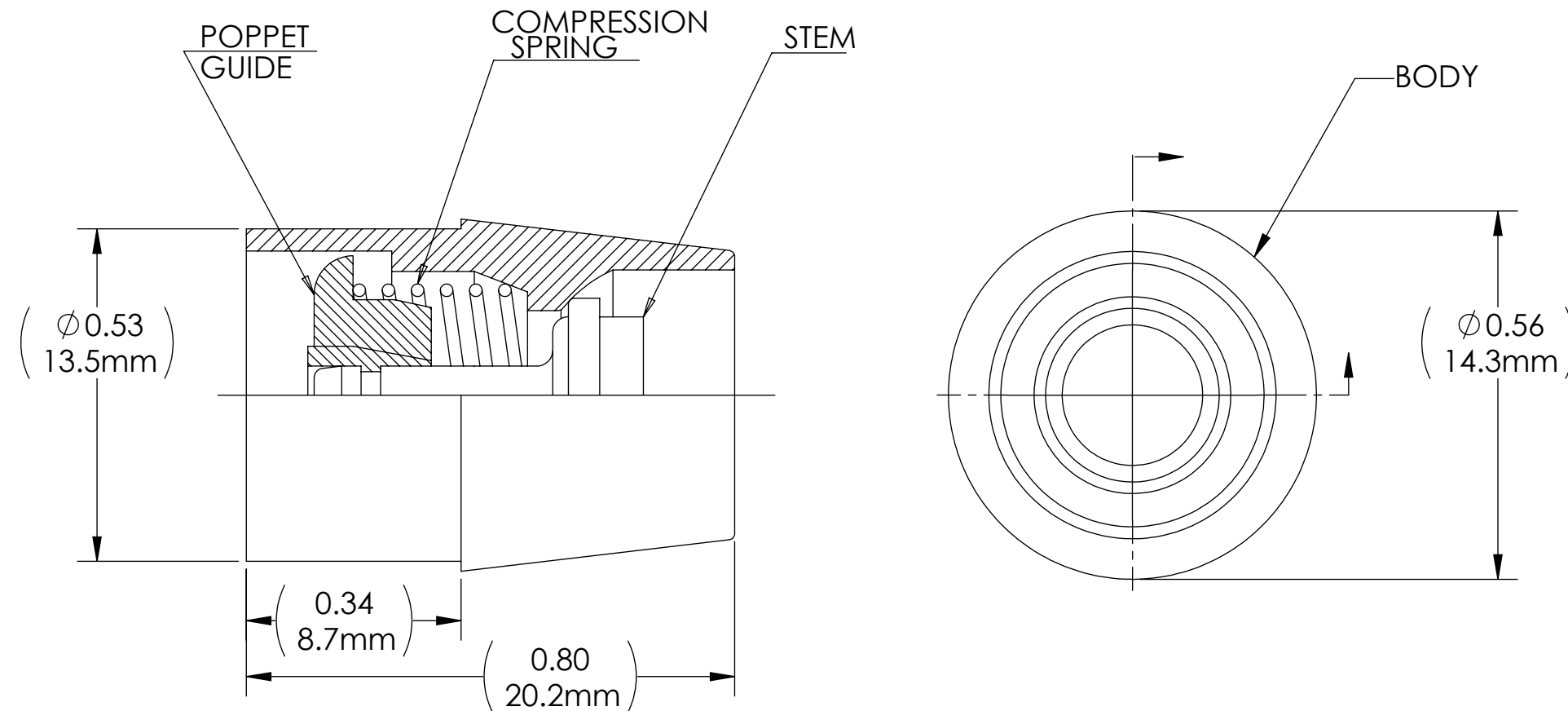


REV	DESCRIPTION (ECO)	DATE	APPROVED
D	ADD SUFFIX 11 0.5 PSI ECO 6276	10/06/14	AK
E	SHOW PSI RANGES FOR EACH SUFFIX IN TABLE ECO10128	09/19/19	AK



1st SUFFIX	2nd SUFFIX	(PSI) Range
2	C	4.2 - 6.0
3	G	6.0 - 8.2
4	G	1.9 - 2.3
5	G	.000 - .800
8	G	.800 - 1.2
9	G	2.2 - 1.7
10	C	.862 - .637
11	G	.65 - .35

NOTES:


1. 1ST SUFFIX INDICATES CRACKING PRESSURE. SEE TABLE.
2. 2ND SUFFIX INDICATES MATERIAL:
G - PLEXIGLASS, BLACK
C - PLEXIGLASS, CLEAR
3. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
4. DIMENSIONS IN PARANTHESES ARE FOR REFERENCE ONLY.
5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS BELOW.

QUALITY CRITERIA

O.D. FLASH 0.015 MAX. (0.4MM)

GATE VESTIGE 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm²
MAX. NO MORE THAN 3 PER PART.

DRAWN BY		DMC		DATE		3/24/09		HR® Halkey-Roberts®			
APPROVED BY		AK		DATE							
MATERIAL								TITLE ORAL INFLATION VALVE ASSY.			
FINISH											
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION				SIZE B		DRAWING NO. C730ROAXX		REV E	
						SCALE 4:1		DO NOT SCALE DRAWING		SHEET 1 OF 2	

[illegible]